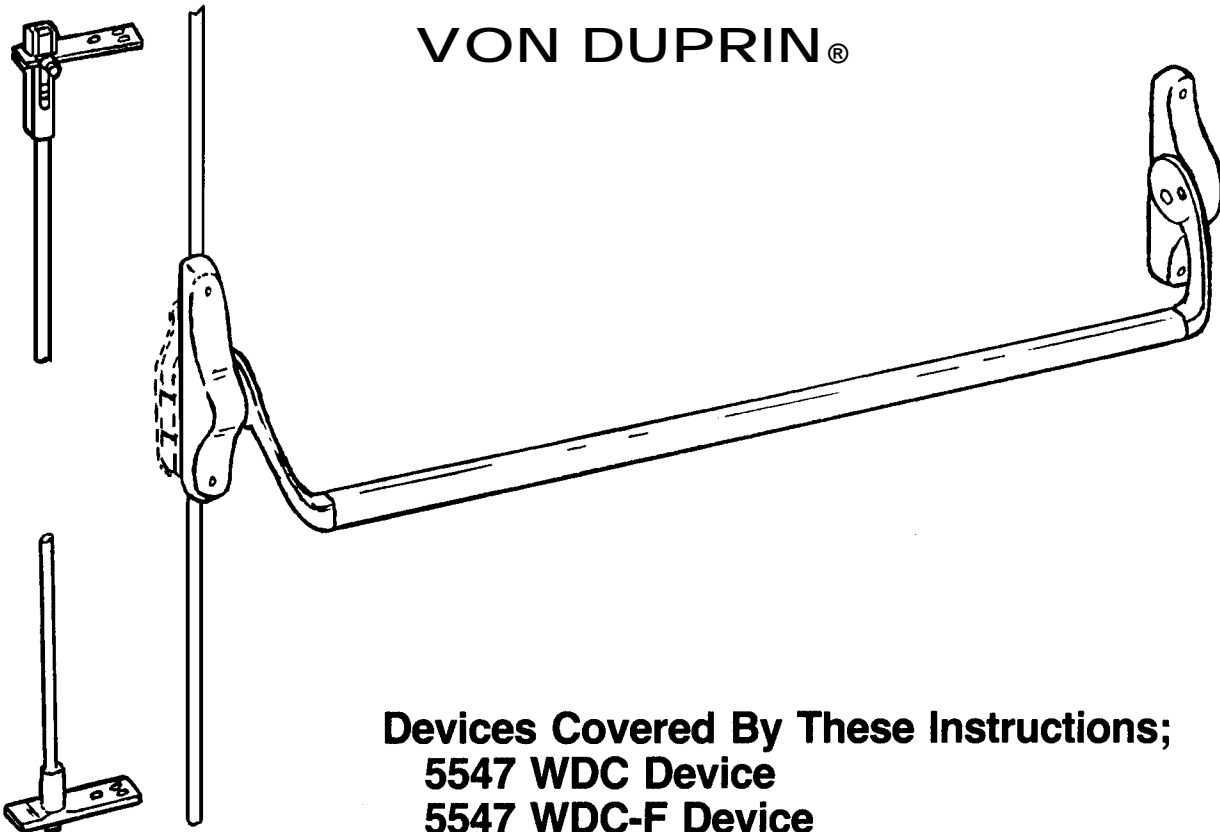


INSTALLATION INSTRUCTIONS

5547 WDC & WDC-F Concealed Vertical Rod Devices



VON DUPRIN®

Devices Covered By These Instructions; 5547 WDC Device 5547 WDC-F Device

Special Tools Required:

½" (12 mm) Diameter Drill Bit
1³/₃₂" (10 mm) Diameter
Drill Bit (for Sex Bolt prep.)
#25 (4 mm) Drill Bit
#10-24 (M5) Tap
Hack Saw
Sabre Saw

These instructions are presented in step-by-step sequence and include templates in the back to tape to your door and frame as an aid to preparing for device mounting.

Please review the first two pages carefully which will help identify the hardware you have and define the terminology used throughout.

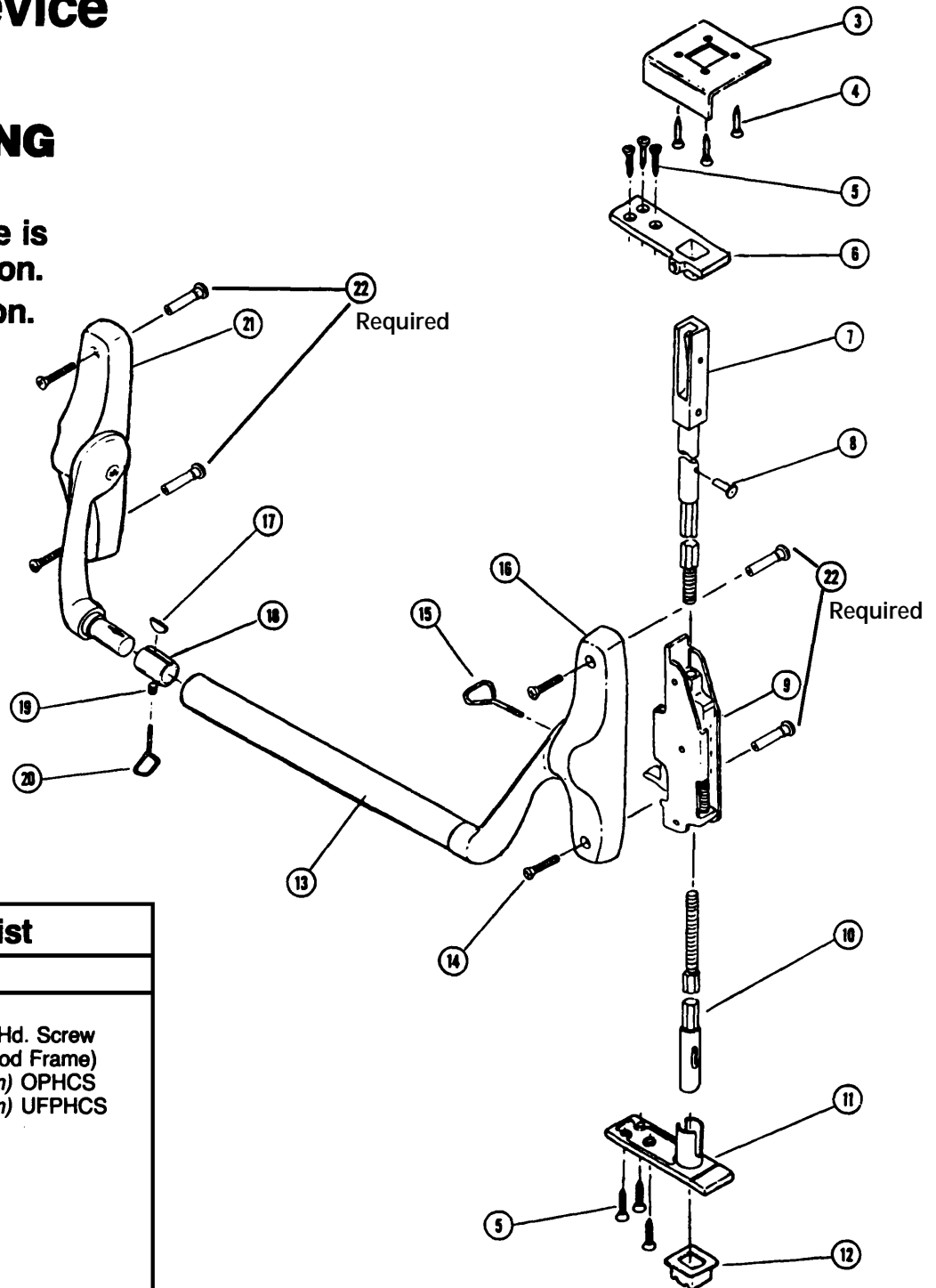
Note: Dimensions are in inches. See page 3 for the Metric Conversion Table.

IR VON DUPRIN®

5547 WDC Series Concealed Vertical Rod Device

BEFORE INSTALLING THIS DEVICE:

- A. Check to be sure device is correct for the application.
- B. Check contents of carton.

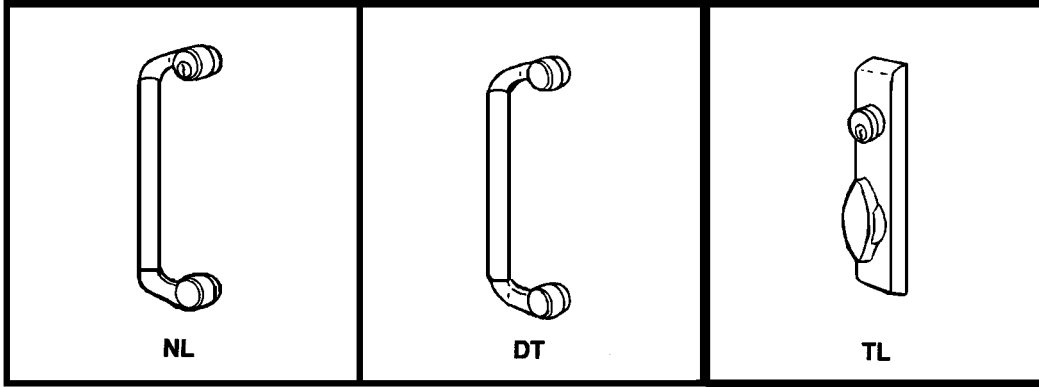


5547 WDC Parts List

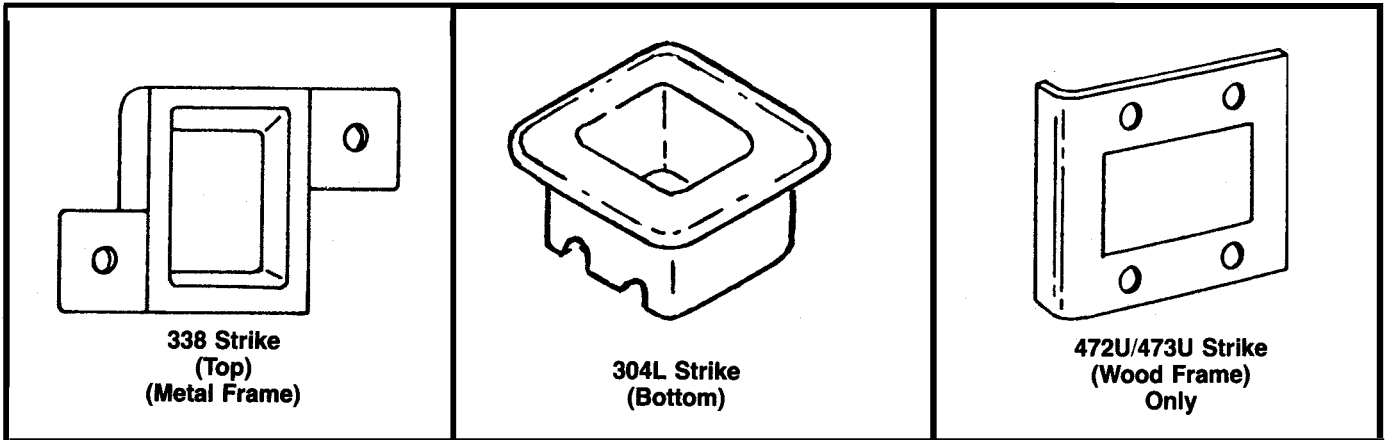
Item	Qty.	Description
1	1	338 Strike
2	2	#10-24 x 1/2" (12 mm) Flat Hd. Screw
3	1	472-U or 473-U Strike (Wood Frame)
4	4	#10-12 x 10-24 x 1" (25 mm) OPHCS
5	6	#12-12 x 12-24 x 1" (25 mm) UFPHCS
6	1	Top Plate Assy.
7	1	Top Rod
8	1	Rod Connector Rivet
9	1	Latch Control Assy.
10	1	Bottom Rod
11	1	Bottom Bolt Guide
12	1	304L Strike
13	1	Cross Bar Tube
14	4	#12-24 x 3/4" (19 mm) OPHMS
15	1	Special Hex Wrench
16	1	Lock Stile Case
17	2	Attaching Ring Wedge
18	2	Tube Attaching Ring
19	2	5/16" (Ø8 mm)-18 x 5/8" (16 mm) Soc. Hd. Set Screw
20	2	Dog Key
21	1	Hinge Stile Case
22	4	625A Sex Bolts (1 3/4" (45 mm) Dr.)
	4	625B Sex Bolts (2 1/4" (57 mm) Dr.)

Von Duprin, Inc.
2720 Tobey Drive
Indianapolis, IN 46219
(317) 897-9944

Outside Trim Functions

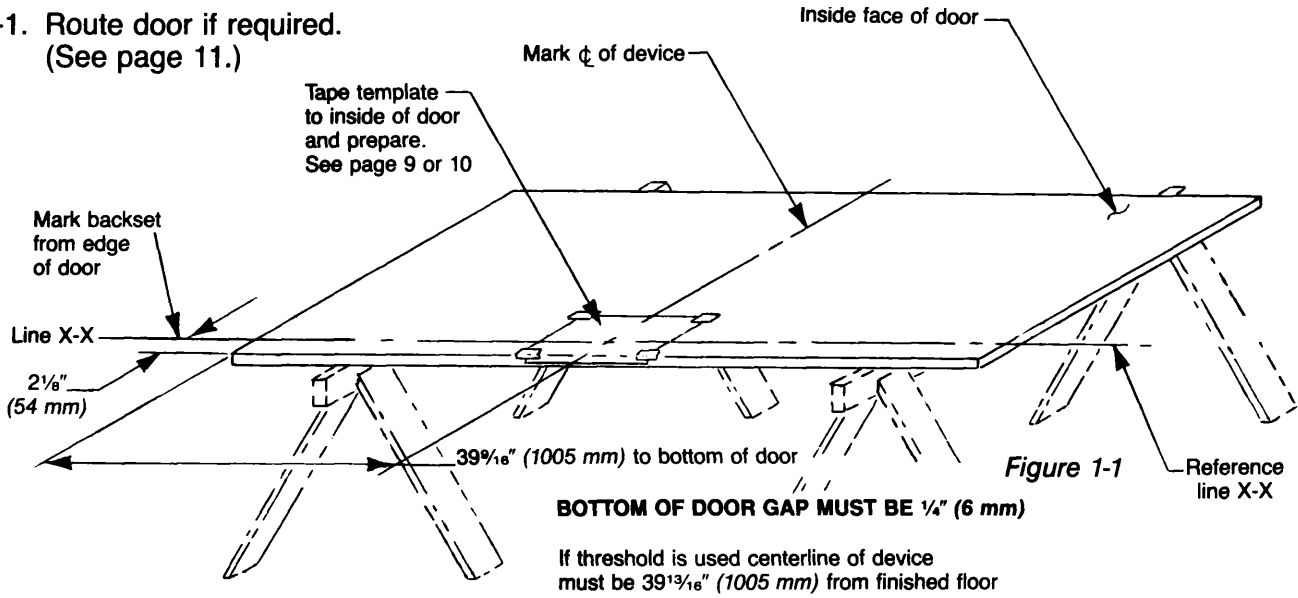


Standard Strikes



STEP 1 — PREPARE DOOR

1-1. Route door if required.
(See page 11.)



1-2. Drill top and bottom of door for latch cases. (See figure 1-2.)

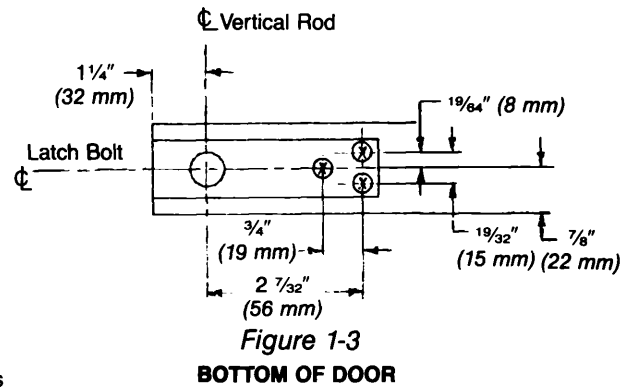
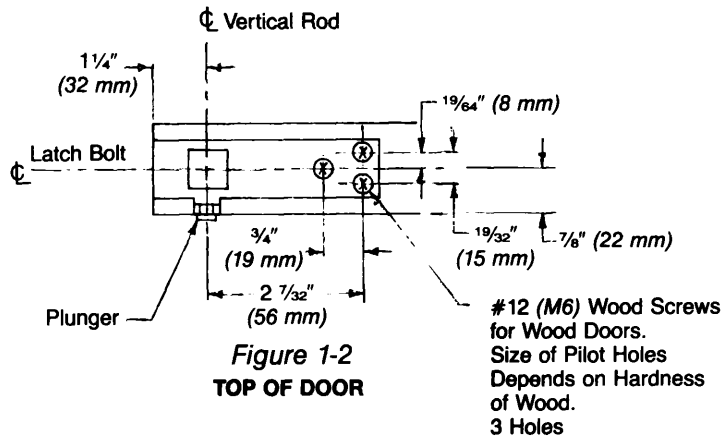


Figure 1-3

BOTTOM OF DOOR

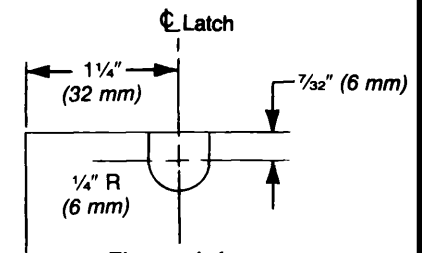
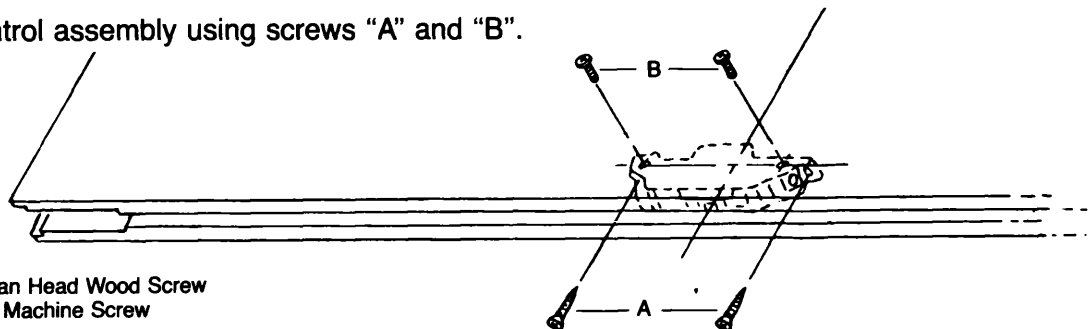


Figure 1-4
TOP OF DOOR

1-3. Drill top of door for ratchet release plunger. (See figure 1-4.)

STEP 2 — INSTALL ROD CONTROL ASSEMBLY

2-1. Install rod control assembly using screws "A" and "B".



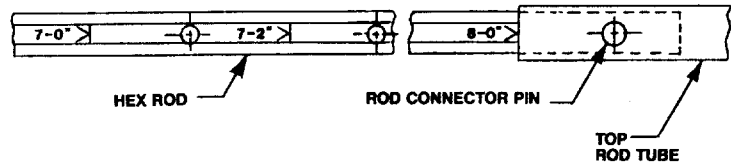
"A" #10 × 1 1/4" (32 mm) Pan Head Wood Screw
"B" #10-24 × 5/8" (16 mm) Machine Screw

STEP 3—CUTTING & ADJUSTING RODS

Top Rod Assembly Instruction

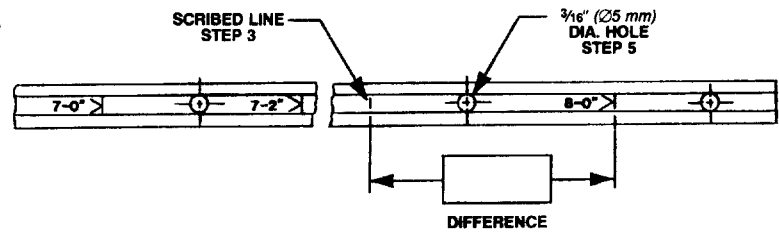
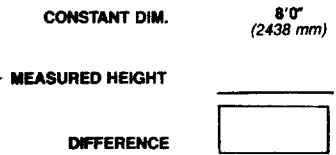
1. Assemble top rod tube over hex rod and align end of tube with mark that corresponds with pre-drilled height [6'8" (2032 mm), 6'10" (2083 mm), 7'0" (2134 mm), 7'2" (2184 mm), 8'0" (2438 mm)]. See figure 1.
2. Align hole and install rod connector pin.

NOTE: Maximum approved door height for 5547 WDC-F devices is 9'3" (2819 mm)



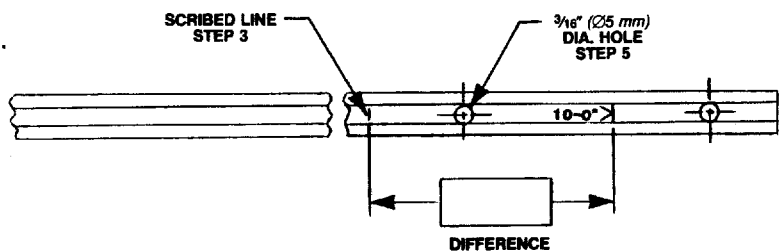
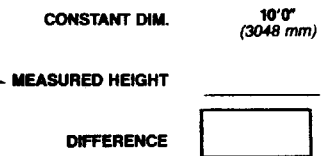
For Miscellaneous Door Heights Up To 8'0" (2438 mm)

1. Measure door opening (sill to rabbet).
2. Subtract measured height from 8'0" (2438 mm) use space provided
3. Measure difference from 8'0" (2438 mm) mark on rod and scribe a line on hex rod. See figure 2.
4. Assemble top rod tube over hex rod and align end of tube with scribed line.
5. Mark location of the hole in tube on the hex rod. Drill $\frac{3}{16}$ " ($\varnothing 5$ mm) dia. hole thru hex rod.
6. Align holes and install rod connector pin.



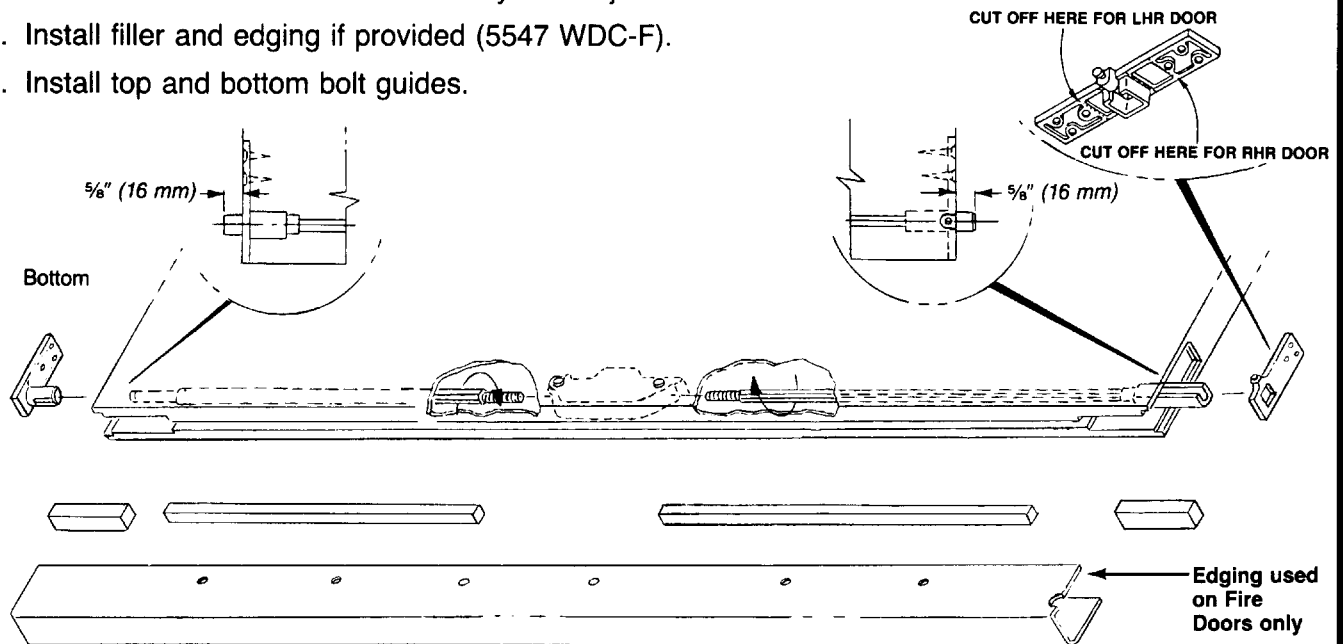
For Miscellaneous Door Heights Up To 10'0" (3048 mm)

1. Measure door opening (sill to rabbet).
2. Subtract measured height from 10'0" (3048 mm) use space provided
3. Measure difference from 10'0" (3048 mm) mark on rod and scribe a line on hex rod. See figure 2.
4. Assemble top rod tube over hex rod and align end of tube with scribed line. (Cut hex rod if required).
5. Mark location of the hole in tube on the hex rod. Drill $\frac{3}{16}$ " ($\varnothing 5$ mm) dia. hole thru hex rod.
6. Align holes and install rod connector pin.



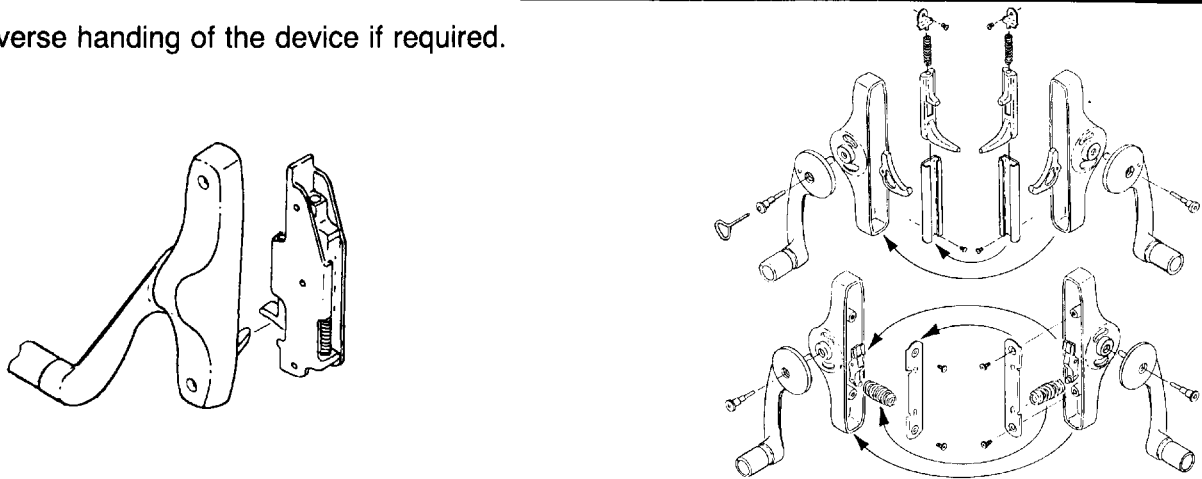
STEP 4—INSTALL & ADJUST RODS

- 4-1. Screw rods into rod control assembly and adjust.
- 4-2. Install filler and edging if provided (5547 WDC-F).
- 4-3. Install top and bottom bolt guides.



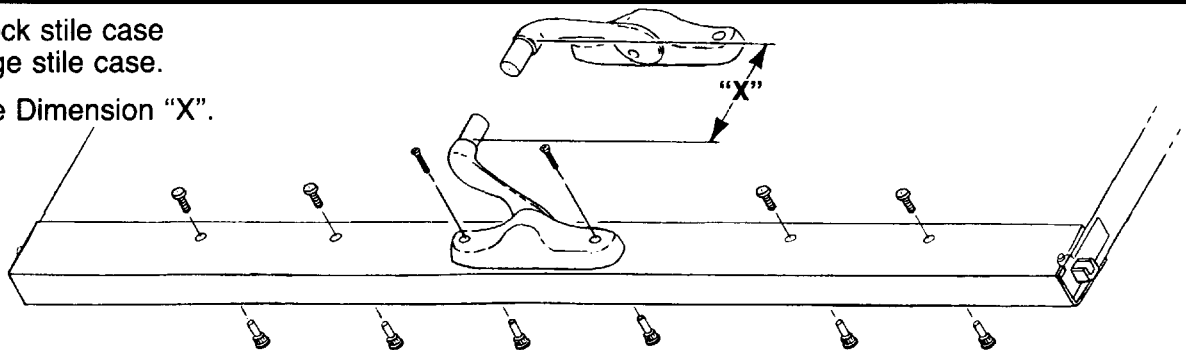
STEP 5—REVERSE HANDING

- 5-1. Reverse handing of the device if required.



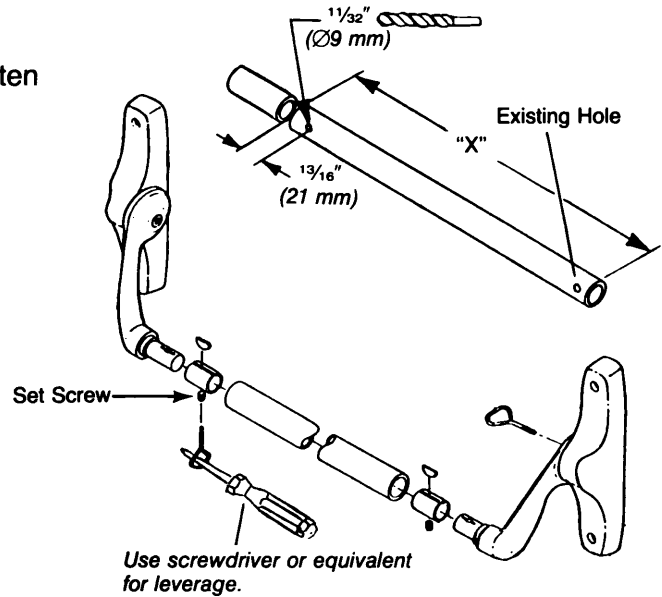
STEP 6—INSTALL DEVICE

- 6-1. Install lock stile case and hinge stile case.
- 6-2. Measure Dimension "X".



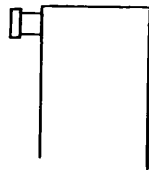
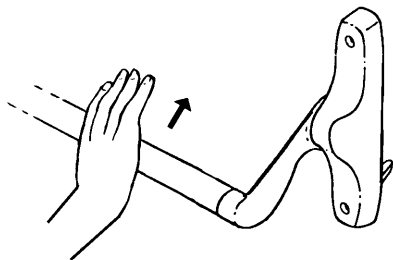
STEP 7—CUT CROSSBAR & INSTALL

- 7-1. Cut crossbar to dimension "X" (Step 6-2).
- 7-2. Drill hole through one wall of crossbar.
- 7-3. Remove hinge stile case to install crossbar.
- 7-4. Install hinge stile case and set screws to tighten crossbar.

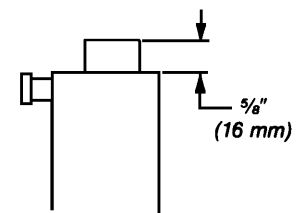
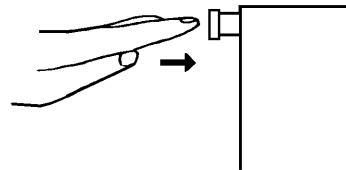


STEP 8—OPERATIONAL CHECK

- 8-1. Push crossbar and release. Top bolt should stay retracted.



- 8-2. Push button with finger. Top bolt should release.



STEP 9—HANG DOOR AND GO TO STEP 10

STEP 10—INSTALL SILL STRIKE OR THRESHOLD

- 10-1. Mark floor for strike location with door closed.
- 10-2. Grout 304L strike in floor as shown in figure 1.
- 10-3. Prepare threshold if used per figure 2.

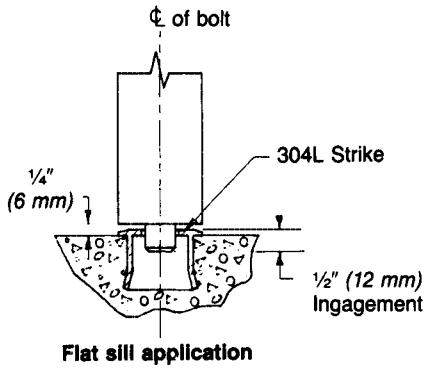
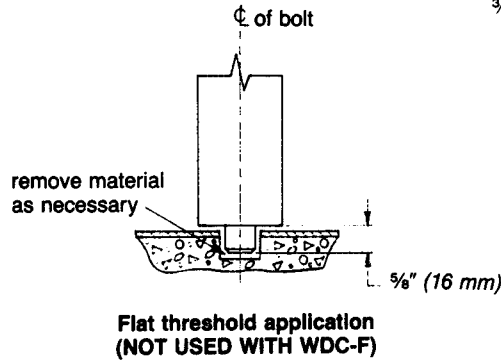
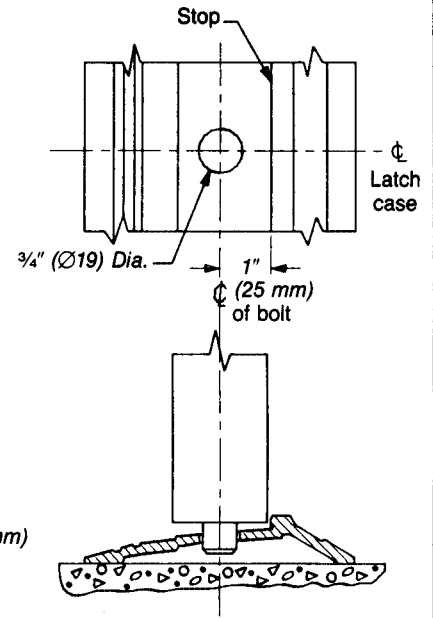


Figure 10-1



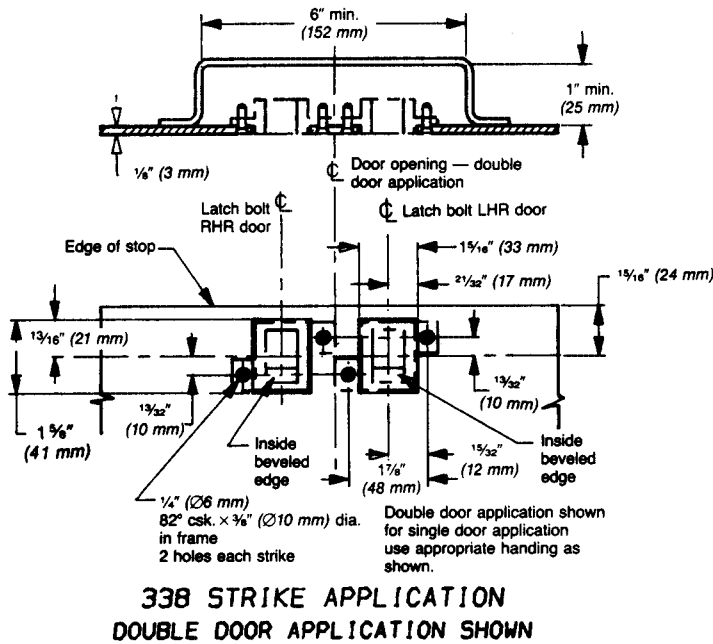
Flat threshold application
(NOT USED WITH WDC-F)



Latch track
threshold application
(NOT USED WITH WDC-F)

STEP 11—INSTALL SOFFIT STRIKE

- 11-1. Install 338 strike to frame as shown in figure 11-1.
- 11-2. For wood frames, install 472-U or 473-U strikes as shown in figure 11-2.



338 STRIKE APPLICATION
DOUBLE DOOR APPLICATION SHOWN

Figure 11-1

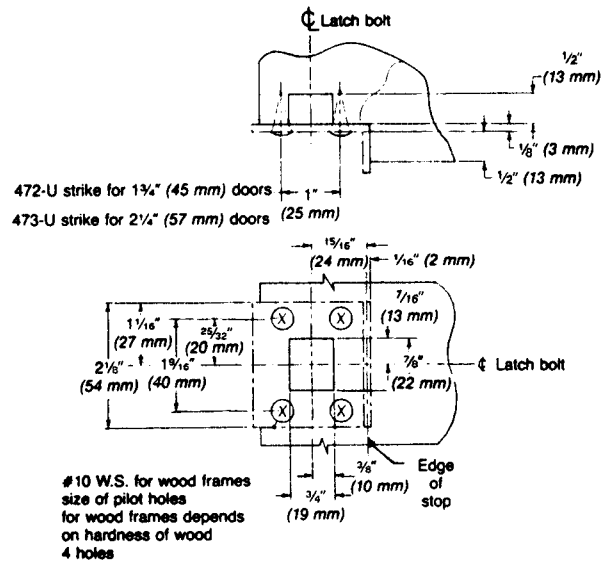
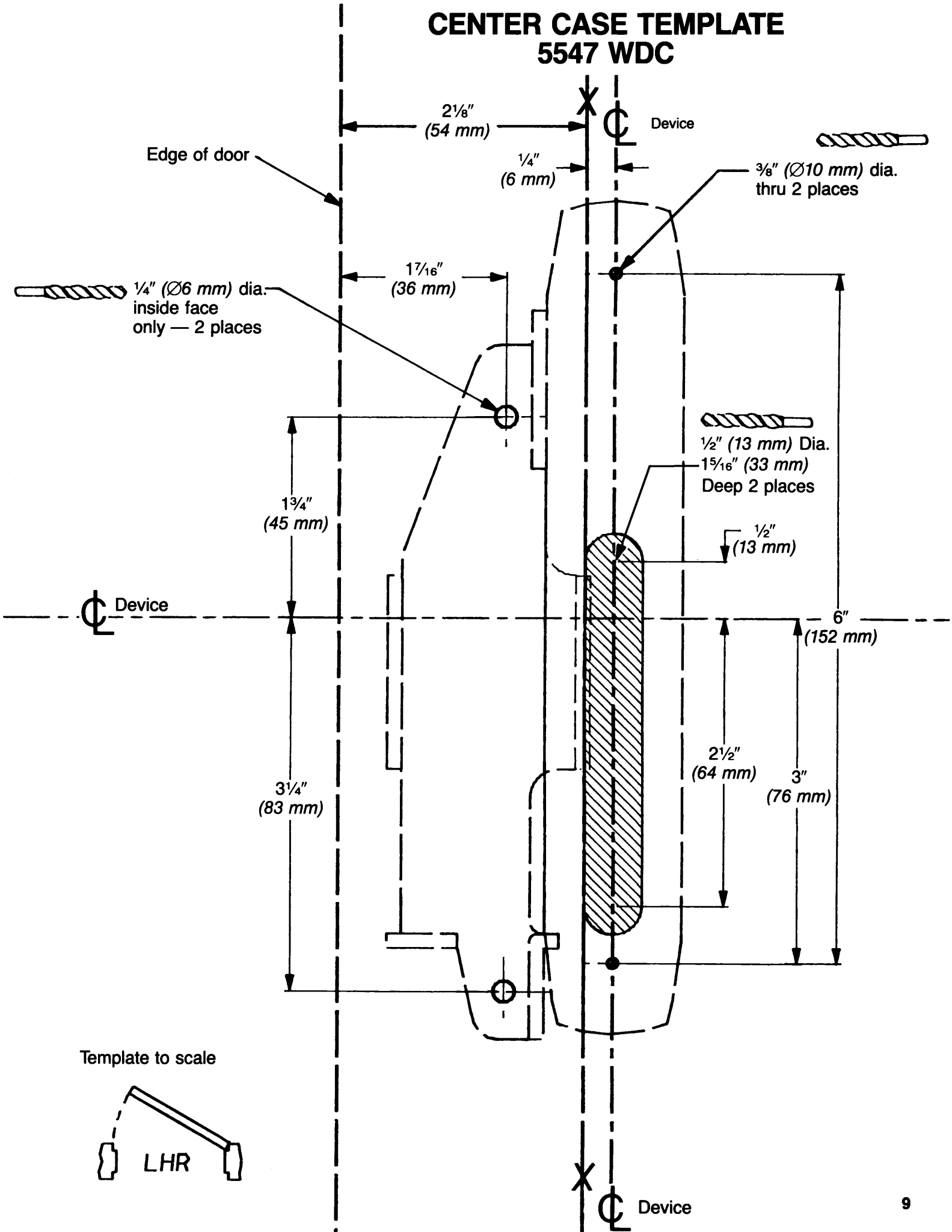


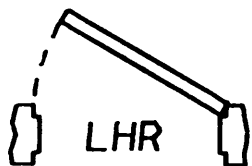
Figure 11-2

STEP 12—INSTALL DOOR EDGING IF PROVIDED

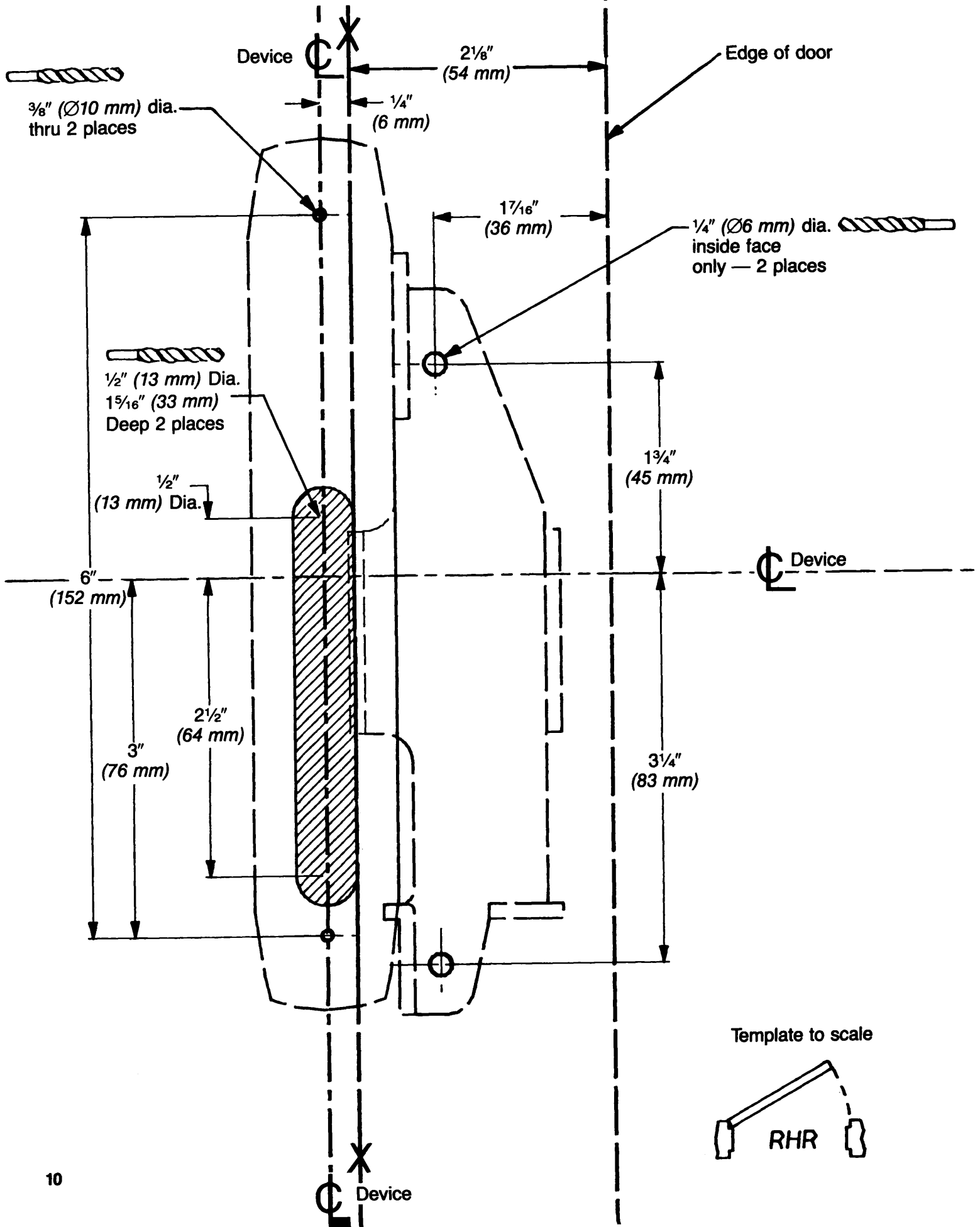
CENTER CASE TEMPLATE 5547 WDC



Template to scale

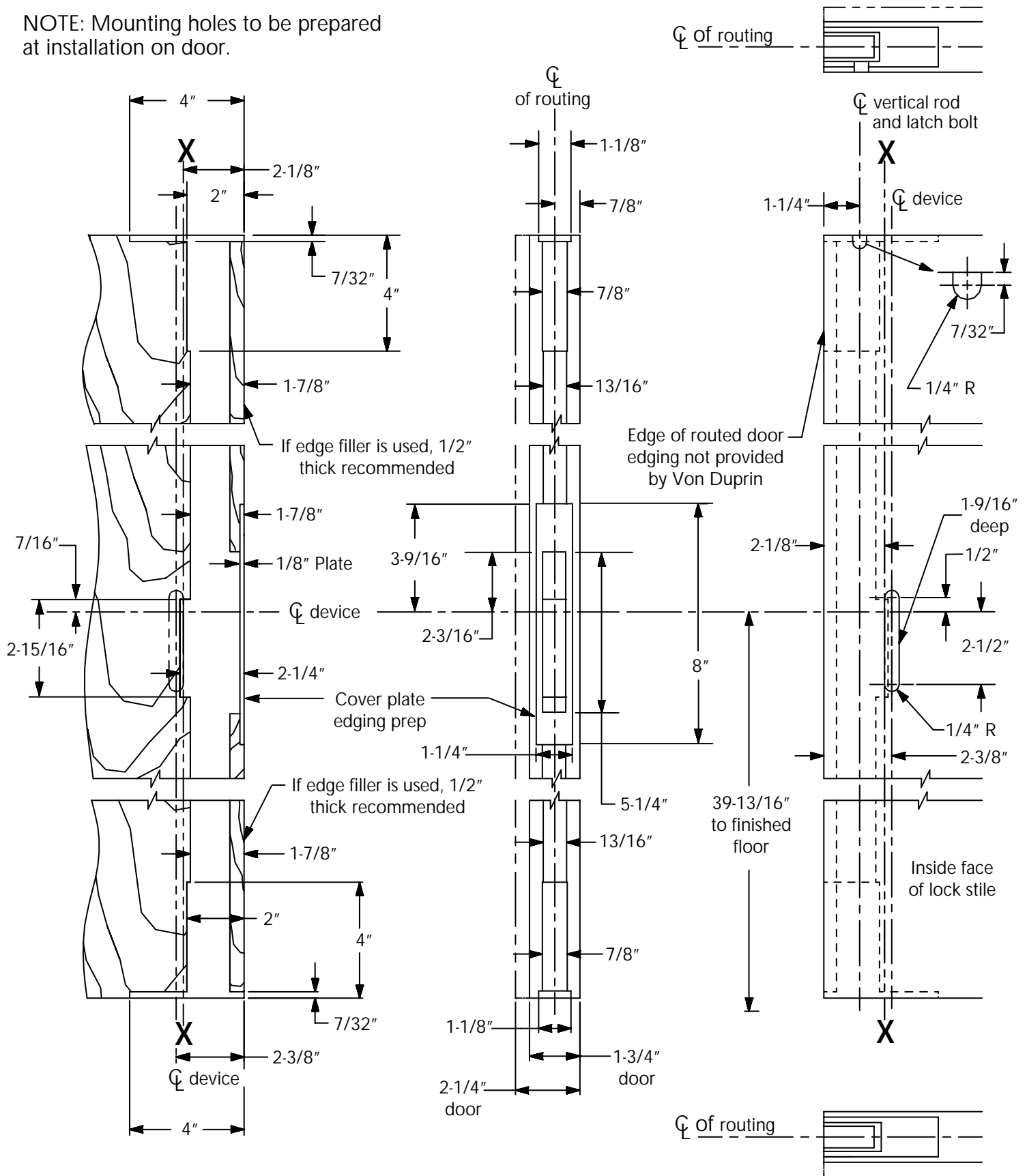


CENTER CASE TEMPLATE 5547 WDC

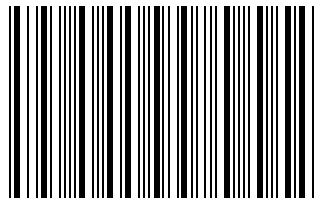


For outside trim preparation, when required, see additional trim template.

NOTE: Mounting holes to be prepared at installation on door.



Wood door preparation



911355-00